

**17.18 Percentages of value of shipments of goods of own manufacture accounted for by the four leading enterprises in the 40 leading industries of Canada, ranked by 1972 shipments**

Industry	Estab-lish-ments No.	Enter-prises No.	Value of shipments of goods of own manufacture \$'000,000	Percentage of shipments accounted for by four leading enterprises			
				1965	1968	1970	1972
Motor vehicle manufacturers	22	17	4,033.6	93.3	94.6	93.3	1
Pulp and paper mills	141	65	3,127.8	36.9	35.9	36.1	34.5
Slaughtering and meat processors	468	415	2,551.4	58.0	55.4	53.4	54.0
Petroleum refining	41	14	2,361.7	84.8	78.1	79.0	73.7
Motor vehicle parts and accessories manufacturers	211	171	1,903.2	54.2	49.7	46.1	48.9
Iron and steel mills	48	35	1,900.8	78.8	76.9	75.2	77.8
Sawmills and planing mills	1,567	1,463	1,893.6	16.8	22.1	20.8	18.2
Dairy products industry	731	498	1,573.7			29.2	33.0
Miscellaneous machinery and equipment manufacturers	759	710	1,454.4	15.0	16.6	16.1	12.5
Smelting and refining	26	14	978.0	80.6	79.8	79.0	78.7
Miscellaneous food processors, n.e.s.	281	231	905.9		33.8	33.6	35.2
Metal stamping and pressing industry	528	479	878.5			39.0	39.5
Commercial printing	2,150	2,072	859.7	13.5	15.9	17.1	19.8
Communications equipment manufacturers	228	191	755.8			55.8	56.5
Rubber products industries	104	86	722.6			61.6	60.7
Publishing and printing	644	565	680.2	28.7	35.3	37.5	42.5
Feed industry	731	601	667.0	28.8	29.4	29.4	29.1
Men's clothing factories	462	428	621.1	11.1	11.7	12.0	11.7
Women's clothing factories	598	573	607.1	6.4	7.1	8.0	8.2
Plastics fabricating industry, n.e.s.	590	542	594.7	22.6	20.8	16.2	13.3
Wire and wire products manufacturers	265	233	560.5	48.3	44.1	43.0	43.3
Miscellaneous metal fabricating industries	488	458	558.0	20.0	18.9	14.6	15.1
Bakeries	1,768	1,705	540.4	32.2	31.0	31.6	33.5
Manufacturers of electrical industrial equipment	176	134	525.9	64.3	57.9	55.5	51.1
Fruit and vegetable canners and preservers	215	170	523.4			41.6	39.8
Household furniture manufacturers, n.e.s.	667	638	492.5			13.0	13.4
Aircraft and aircraft parts manufacturers	96	91	486.9	76.8	76.8	72.0	1
Breweries	42	7	484.8	94.5	94.8	94.0	96.6
Manufacturers of industrial chemicals (organic), n.e.s.	35	25	483.3			60.5	59.9
Manufacturers of pharmaceuticals and medicines	141	126	462.7	26.1	28.0	29.5	27.8
Miscellaneous paper converters	231	187	453.0	29.4	32.9	33.3	33.5
Fabricated structural metal industry	156	134	450.4	46.9	45.1	43.9	38.0
Fish products industry	350	258	444.5	35.6	40.0	39.1	42.5
Distilleries	29	14	443.4	84.2	87.5	86.4	80.9
Miscellaneous chemical industries, n.e.s.	348	280	433.7			36.4	32.3
Manufacturers of electric wire and cable	35	17	432.6	74.9	77.4	83.0	79.2
Tobacco products manufacturers	17	11	421.4	91.3	95.8	96.8	97.2
Soft drink manufacturers	363	301	412.9	40.8	43.5	45.9	46.2
Manufacturers of industrial chemicals (inorganic), n.e.s.	90	37	401.1			52.4	52.4
Manufacturers of major appliances	33	27	396.5	46.1	50.2	62.8	60.2

\*Confidential.

**17.19 Selected statistics for the 100 largest manufacturing enterprises, by manufacturing value added, 1972**

Enterprise group <sup>1</sup>	Establishments <sup>2</sup>		Value of manufacturing shipments		Value added			Total employees		Production workers	
	No.	%	\$'000,000	%	Manufacturing activity		\$'000,000	No.	%	No.	%
					\$'000,000	%					
4 largest enterprises	125	0.4	5,445	9.7	1,725	7.1	2,086	87,751	5.2	64,204	5.3
8 "	207	0.7	8,094	14.4	2,822	11.6	3,323	146,854	8.8	109,091	9.0
12 "	291	0.9	9,874	17.6	3,758	15.5	4,403	211,515	12.6	149,995	12.4
16 "	492	1.6	12,436	22.1	4,499	18.5	5,183	254,443	15.2	177,662	14.6
20 "	638	2.0	13,668	24.3	5,115	21.0	5,818	285,417	17.0	198,185	16.3
25 "	803	2.5	14,996	26.7	5,783	23.8	6,495	326,178	19.5	227,575	18.8
50 "	1,194	3.8	19,885	35.4	8,173	33.6	8,988	459,167	27.4	317,491	26.2
100 "	1,822	5.8	26,413	47.0	10,912	44.9	11,811	609,804	36.4	417,311	34.4
All manufacturing enterprises	31,553	100.0	56,235	100.0	24,315	100.0	26,032	1,676,130	100.0	1,213,106	100.0

<sup>1</sup>An enterprise consists of one company or a group of companies under a common control.

<sup>2</sup>Companies own one or more establishments or plants. The above table does not include non-manufacturing establishments of enterprises.